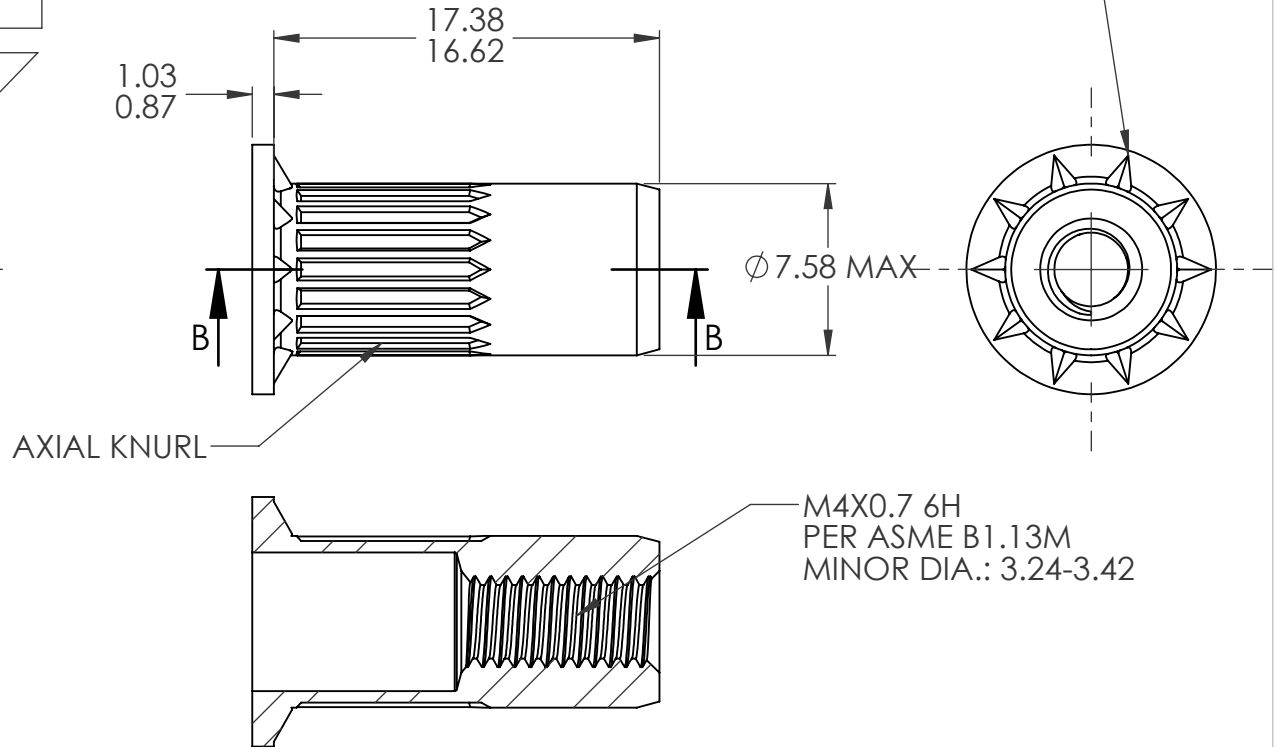
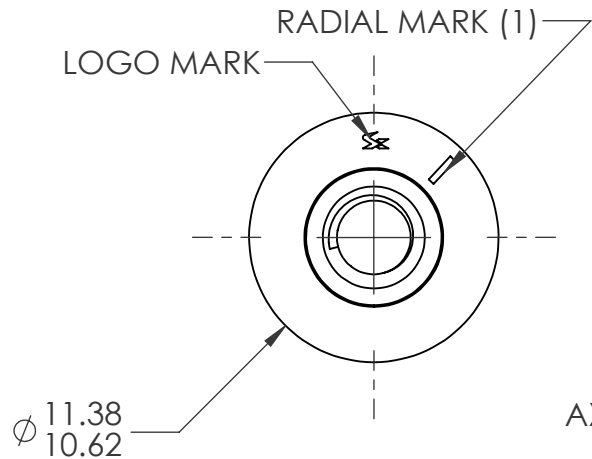


REVISIONS				
REV.	DESCRIPTION	DATE	ECN	INITIALS
A	INITIAL RELEASE	10/7/2020	3692	TDJ
B	UPDATE BODY DIAMETER	09/07/22	4105	MRA



NOTE:

1. GRIP RANGE: 3.0 - 5.5
2. HOLE SIZE: 7.60 +0.15-0.00 AFTER ALL APPLIED FINISHES.
3. INSTALLED LENGTH: 10.5 MAX.
4. LUBRICATION: NONE
5. INSTALLATION TOOL: SPIN PULL

SECTION B-B
SCALE 3 : 1

CUSTOMER APPROVAL:

DATE:

UNLESS OTHERWISE SPECIFIED:

DIMENSIONS ARE IN MILLIMETERS
TOLERANCES:
ANGULAR: MACH ± 1 BEND ± 1
ONE PLACE DECIMAL ± 0.3
TWO PLACE DECIMAL ± 0.08

INTERPRET GEOMETRIC
TOLERANCING PER:
ASME Y14.5M-1994

MATERIAL

C1008/C1010

FINISH

ZINC PLATE CLEAR TRIVALENT
CHROMATE PER SFS-01-001; SC1

NAME

DATE

DRAWN

TDJ

10/7/2020

CHECKED

CL

10/7/2020

ENG APPR.

JVK

10/7/2020

MFG APPR.

Q.A.

COMMENTS:

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Fax: 716-875-0358



TITLE:

M4 OPEN END LARGE
FLANGE OPTISERT

SIZE DWG. NO.

A OPT2-470-5.5

REV

B

SCALE: 3:1 WEIGHT:

SHEET 1 OF 1

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NEXT ASSY

USED ON

APPLICATION

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