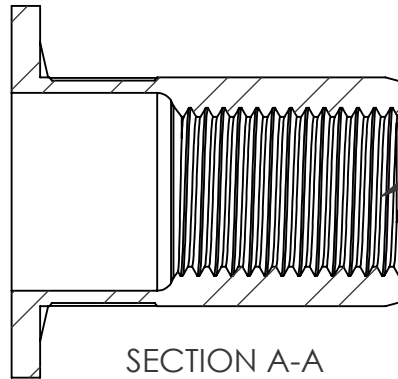
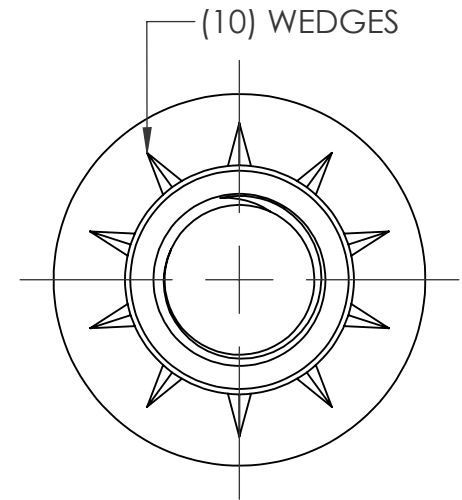
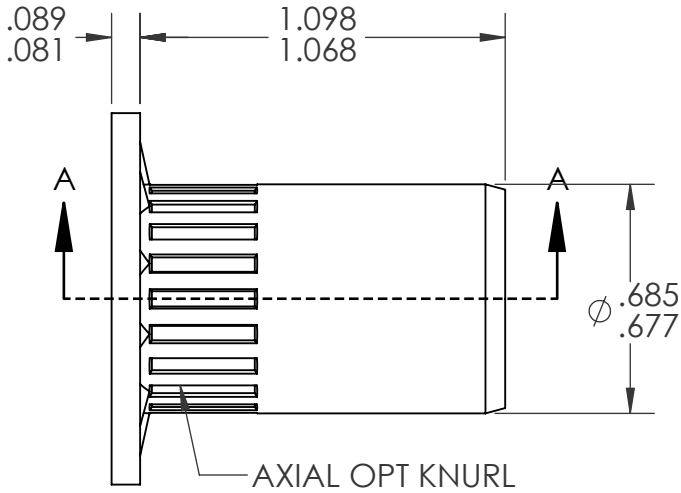
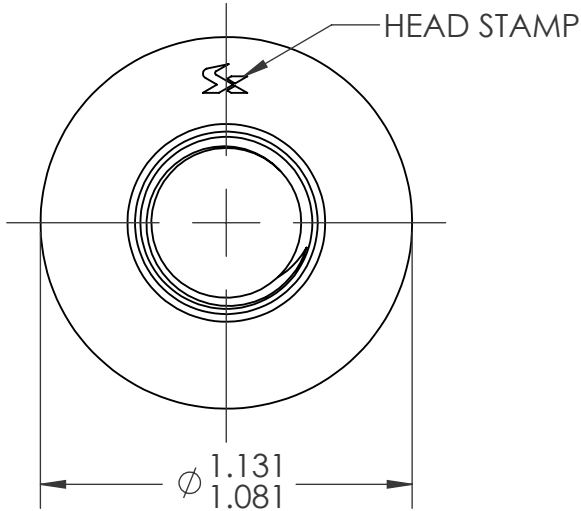


REVISIONS				
REV.	DESCRIPTION	DATE	ECN	INITIAL
A	INITIAL RELEASE	2/20/25	4605	JLC
B	HEAD TOLERANCE & GRIP	7/28/2025	4684	EAK



- NOTE:
- GRIP RANGE: .059-.138
 - HOLE SIZE: .687 +.006/- .000 AFTER ALL APPLIED FINISHES.
 - INSTALLED LENGTH: .886 REF
 - LUBRICATION: NONE
 - INSTALLATION TOOL: SPIN-PULL.
 - THREADS MEET GRADE 5 PROOF LOAD: 19200lbf PER SAE J995.

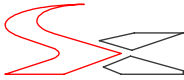
PROPRIETARY AND CONFIDENTIAL

THIS DRAWING, AND THE INFORMATION CONTAINED HEREIN, ARE THE PROPERTY OF SHEREX AND ARE NOT TO BE USED IN ANY MANNER DETRIMENTAL TO THE INTEREST OF THE COMPANY.

SHEREX SOLUTIONS RESERVES THE RIGHT TO REVISE PART/DRAWING WITHOUT NOTICE.

UNLESS OTHERWISE SPECIFIED, ALL SPECIFICATIONS REFERENCED ON THIS DRAWING WILL PERTAIN TO THE MOST RECENT AND ACTIVE REVISION.

		UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOLERANCES: ANGULAR: MACH ± 1 BEND ± 1 TWO PLACE DECIMAL $\pm .01$ THREE PLACE DECIMAL $\pm .005$ INTERPRET GEOMETRIC TOLERANCING PER: ASME Y14.5M-1994 MATERIAL C1008/C1010 STEEL FINISH ZINC PLATE CLEAR TRIVALENT CHROMATE PER SFS-01-001 SC1		NAME	DATE
			DRAWN	JLC	1/27/25
			CHECKED		
			ENG APPR.	JVK	1/27/25
			MFG APPR.		
			Q.A.		
			COMMENTS:		
			E-mail: info@sherex.com		
			www.sherex.com		
			Phone: 866-474-3739		
			Fax: 716-875-0358		
NEXT ASSY	USED ON				
APPLICATION		DO NOT SCALE DRAWING			

		
TITLE: 1/2-20 UNF OPEN END LARGE FLANGE OPTISERT		
SIZE	DWG. NO.	REV
A	OPT2-5020-138	B
SCALE 1.75:1		WEIGHT:
		SHEET 1 OF 1