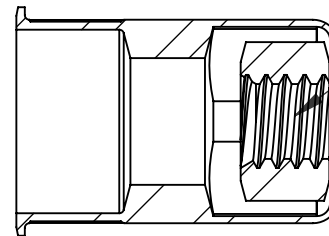
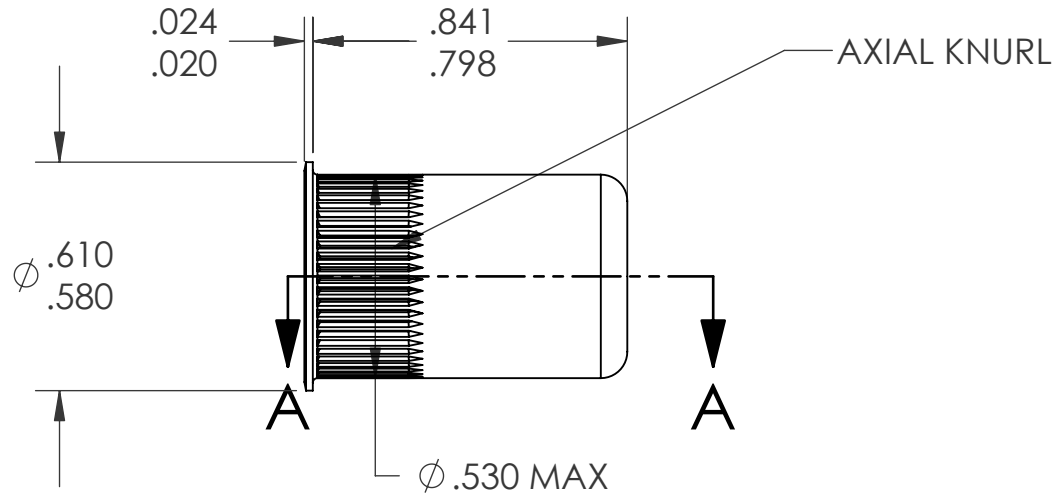
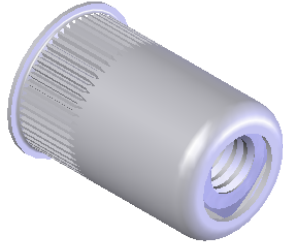
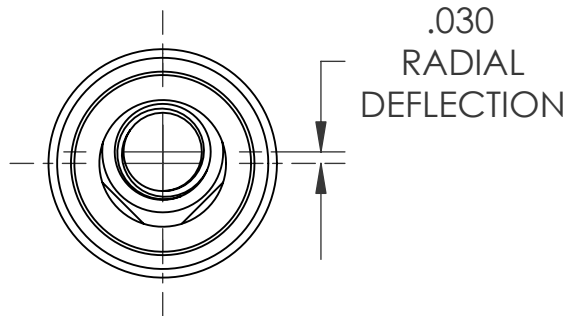


REVISIONS			
REV.	DESCRIPTION	DATE	ECN
A	INITIAL RELEASE	11/3/08	1107



1/4-20 UNC 2B
PER ASME B1.1
MINOR DIA.: .196 - .207

SECTION A-A

NOTE:

1. GRIP RANGE: .027 - .150
2. HOLE SIZE: Ø .531 +.006/-.000 AFTER ALL APPLIED FINISHES.
3. INSTALLED LENGTH: .630 REF.
4. INSTALLED THREAD DEPTH: N/A
5. LUBRICATION: NONE
6. INSTALLATION TOOL: MS 50 (ANVIL - MA-357-2520RF)

PROPRIETARY AND CONFIDENTIAL
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SHEREX SOLUTIONS RESERVES THE RIGHT TO REVISE PART/DRAWING WITHOUT NOTICE.

		UNLESS OTHERWISE SPECIFIED:		NAME	DATE
		DIMENSIONS ARE IN INCHES TOLERANCES: ANGULAR: MACH± 1 BEND ±1 TWO PLACE DECIMAL ±.01 THREE PLACE DECIMAL ±.005	DRAWN	JVK	11/3/08
		INTERPRET GEOMETRIC TOLERANCING PER: ASME Y14.5M-1994	CHECKED		
			ENG APPR.	JVK	11/3/08
			MFG APPR.	AP	11/13/08
		MATERIAL	Q.A.		
		BODY: C1008/1010 NUT: MED. CARBON STEEL	COMMENTS:		
		FINISH	E-mail: info@sherex.com		
NEXT ASSY	USED ON	BODY & NUT: ZINC PLATE W/CLEAR TRIVALENT CHROMATE RoHS COMPLIANT; 8-12 um	www.sherex.com		
APPLICATION		DO NOT SCALE DRAWING	Phone: 866-474-3739		
			Fax: 716-875-0358		



TITLE:
SMALL FLANGE RIV-FLOAT

SIZE A	DWG. NO. RFK2-2520-150	REV A
SCALE: 2:1	WEIGHT: .0111 kg	SHEET 1 OF 1