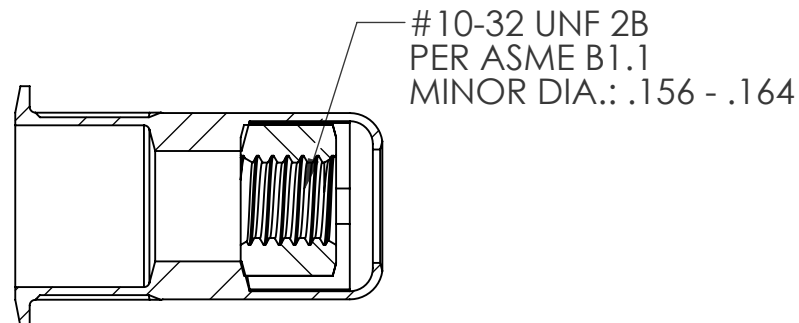
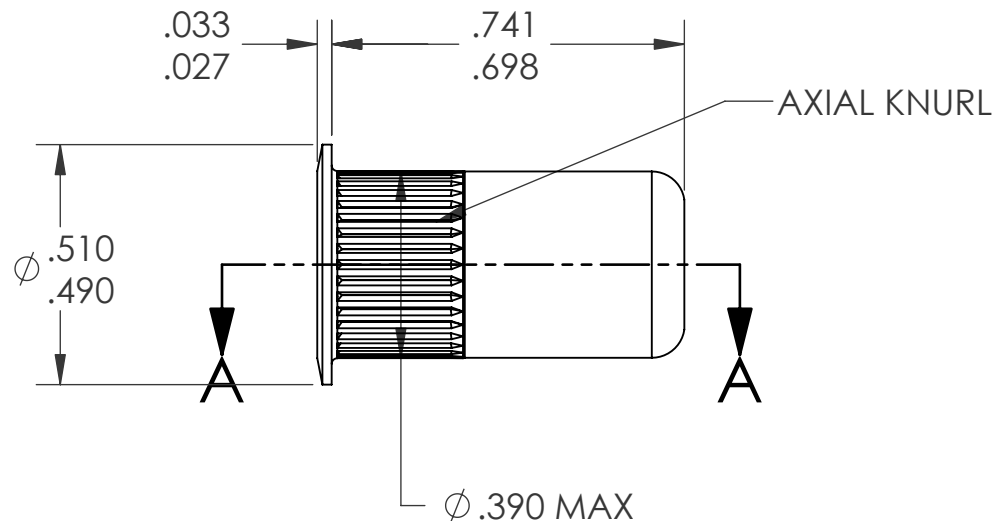
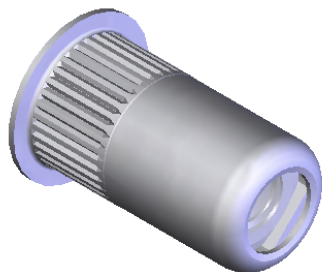
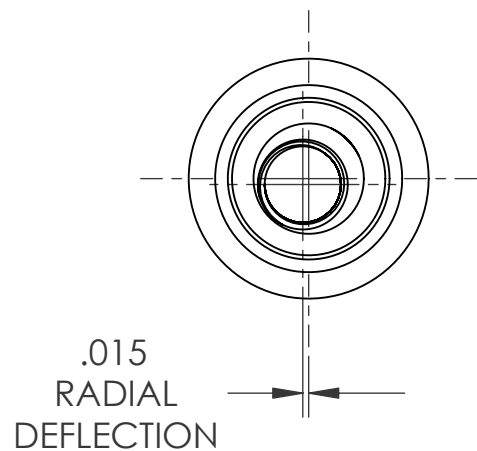


| REVISIONS |                 |         |      |
|-----------|-----------------|---------|------|
| REV.      | DESCRIPTION     | DATE    | ECN  |
| A         | INITIAL RELEASE | 11/4/08 | 1107 |



SECTION A-A

NOTE:

- GRIP RANGE: .027 - .150
- HOLE SIZE:  $\varnothing .391 +.006/-.000$  AFTER ALL APPLIED FINISHES.
- INSTALLED LENGTH: .522 REF.
- INSTALLED THREAD DEPTH: N/A
- LUBRICATION: NONE
- INSTALLATION TOOL: MS 50 SPIN-PULL (ANVIL - MA-357-1032RF)

**PROPRIETARY AND CONFIDENTIAL**  
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SHEREX SOLUTIONS RESERVES THE RIGHT TO REVISE PART/DRAWING WITHOUT NOTICE.

|             |         |                                                                                                                                                                                                                                                                                                                                                                                                                    |                                                                                                                                                                             |      |          |
|-------------|---------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------|----------|
|             |         | UNLESS OTHERWISE SPECIFIED:<br><br>DIMENSIONS ARE IN INCHES<br>TOLERANCES:<br>ANGULAR: MACH $\pm 1$ BEND $\pm 1$<br>TWO PLACE DECIMAL $\pm .01$<br>THREE PLACE DECIMAL $\pm .005$<br><br>INTERPRET GEOMETRIC TOLERANCING PER: ASME Y14.5M-1994<br><br>MATERIAL<br>BODY: C1008/1010<br>NUT: MED. CARBON STEEL<br><br>FINISH<br>BODY AND NUT: ZINC PLATE W/ CLEAR TRIVALENT CHROMATE<br>RoHS COMPLIANT; 8-12 $\mu$ m |                                                                                                                                                                             | NAME | DATE     |
|             |         |                                                                                                                                                                                                                                                                                                                                                                                                                    | DRAWN                                                                                                                                                                       | JVK  | 11/3/08  |
|             |         |                                                                                                                                                                                                                                                                                                                                                                                                                    | CHECKED                                                                                                                                                                     |      |          |
|             |         |                                                                                                                                                                                                                                                                                                                                                                                                                    | ENG APPR.                                                                                                                                                                   | JVK  | 11/4/08  |
|             |         |                                                                                                                                                                                                                                                                                                                                                                                                                    | MFG APPR.                                                                                                                                                                   | AP   | 11/13/08 |
|             |         |                                                                                                                                                                                                                                                                                                                                                                                                                    | Q.A.                                                                                                                                                                        |      |          |
|             |         |                                                                                                                                                                                                                                                                                                                                                                                                                    | COMMENTS:<br>E-mail: <a href="mailto:info@sherex.com">info@sherex.com</a><br><a href="http://www.sherex.com">www.sherex.com</a><br>Phone: 866-474-3739<br>Fax: 716-875-0358 |      |          |
| NEXT ASSY   | USED ON |                                                                                                                                                                                                                                                                                                                                                                                                                    |                                                                                                                                                                             |      |          |
| APPLICATION |         | DO NOT SCALE DRAWING                                                                                                                                                                                                                                                                                                                                                                                               |                                                                                                                                                                             |      |          |



TITLE:  
**LARGE FLANGE RIV-FLOAT**

|            |                      |              |
|------------|----------------------|--------------|
| SIZE       | DWG. NO.             | REV          |
| <b>A</b>   | <b>RFL2-1032-150</b> | <b>A</b>     |
| SCALE: 2:1 | WEIGHT: .0053 kg     | SHEET 1 OF 1 |