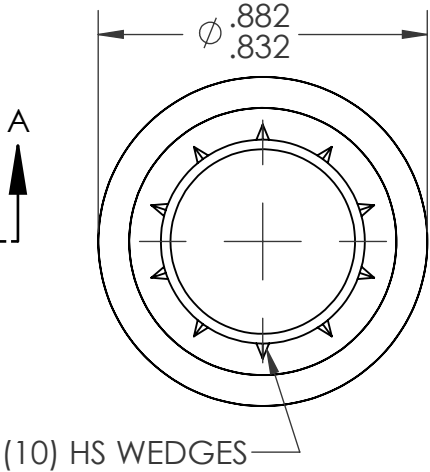
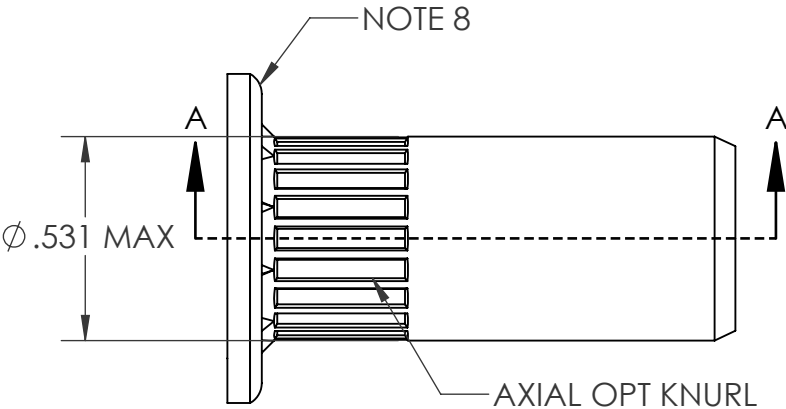
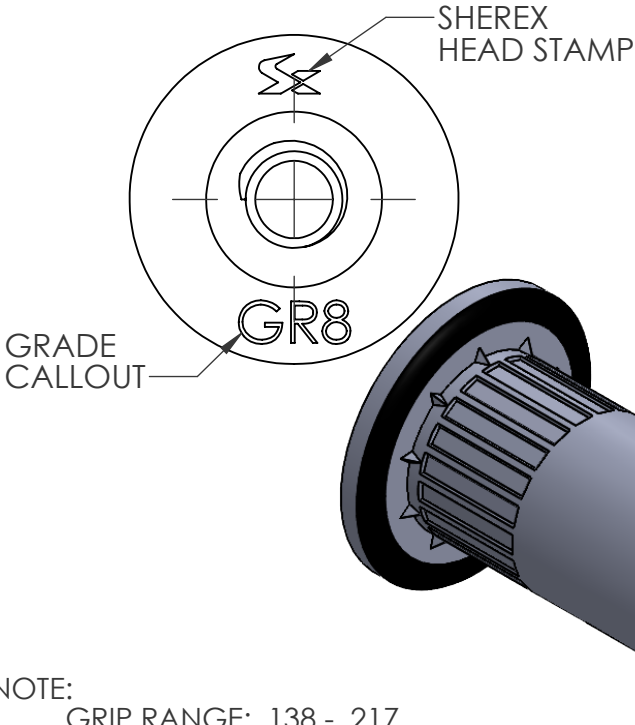
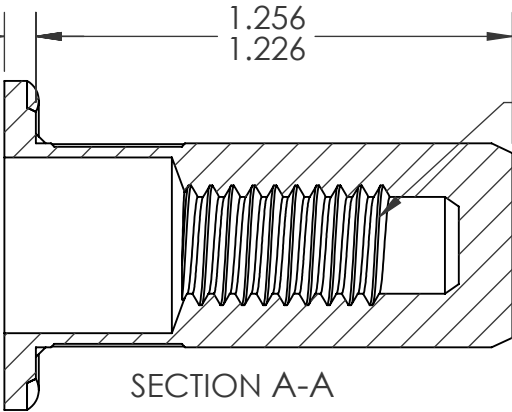


REVISIONS				
REV.	DESCRIPTION	DATE	ECN	INITIALS
A	INITIAL RELEASE	9/24/25	4708	JLC



- NOTE:
- GRIP RANGE: .138 - .217
 - HOLE SIZE: .531 +.006/- .000 AFTER ALL APPLIED FINISHES
 - INSTALLED LENGTH: .965 MAX
 - INSTALLED THREAD DEPTH: .802 REF.
 - LUBRICATION: NONE
 - INSTALLATION TOOL: FLEX 5 SPIN PULL
 - THREAD MEETS GRADE 8 PROOF LOAD PER SAE J995: 8650LBF
 - DEPOSIT PLASTISOL ALONG OUTER GROOVE OF THE HEAD



PROPRIETARY AND CONFIDENTIAL

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UNLESS OTHERWISE SPECIFIED, ALL SPECIFICATIONS REFERENCED ON THIS DRAWING WILL PERTAIN TO THE MOST RECENT AND ACTIVE REVISION.

		UNLESS OTHERWISE SPECIFIED:		NAME	DATE
		DIMENSIONS ARE IN INCHES TOLERANCES: ANGULAR: MACH ± 1 BEND ± 1 TWO PLACE DECIMAL $\pm .01$ THREE PLACE DECIMAL $\pm .005$		DRAWN	JLC 5/28/25
		INTERPRET GEOMETRIC TOLERANCING PER: ASME Y14.5M-1994		CHECKED	
		MATERIAL		ENG APPR.	JVK 5/28/25
		10B21 STEEL		MFG APPR.	
		FINISH		Q.A.	
		ZINC PLATE CLEAR TRIVALENT CHROMATE PER SFS-01-001, SC1		COMMENTS:	
				E-mail: info@sherex.com	
				www.sherex.com	
				Phone: 866-474-3739	
				Fax: 716-875-0358	
NEXT ASSY		USED ON			
APPLICATION		DO NOT SCALE DRAWING			



TITLE:
LARGE FLANGE ROUND BODY

SIZE	DWG. NO.	REV
A	RHS2-3118-217BS	A
SCALE: 2:1	WEIGHT:	SHEET 1 OF 1