

REVISIONS				
REV.	DESCRIPTION	DATE	ECN	INITIALS
A	INITIAL RELEASE	7/25/25	4680	JLC

SHEREX
HEAD STAMP

CLASS
CALLOUT

10

Ø 9.98 MAX

1.38
1.18

20.43
19.67

AXIAL OPT KNURL

(10) HS WEDGES

M6X1.0 6H
PER ASME B1.13M
MINOR DIA.: 4.92 -5.15

NOTE:

- GRIP RANGE: 3.5 - 5.5
- HOLE SIZE: 10.00 +0.15/-0.00 AFTER ALL APPLIED FINISHES
- INSTALLED LENGTH: 13.00 MAX
- LUBRICATION: NONE
- INSTALLATION TOOL: FLEX 5 SPIN PULL
- THREAD MEETS CLASS 10 PROOF LOAD PER ISO 898-2: 20.9kN

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		UNLESS OTHERWISE SPECIFIED:		NAME	DATE
		DIMENSIONS ARE IN MILLIMETERS TOLERANCES: ANGULAR: MACH ± 1 BEND ±1 ONE PLACE DECIMAL ±0.3 TWO PLACE DECIMAL ±0.08	DRAWN	JLC	5/27/25
		INTERPRET GEOMETRIC TOLERANCING PER: ASME Y14.5M-1994	CHECKED		
		MATERIAL	ENG APPR.	JVK	5/27/25
		10B21 STEEL	MFG APPR.		
		FINISH	Q.A.		
		ZINC PLATE CLEAR TRIVALENT CHROMATE PER SHEREX SFS-01-001, SC1	COMMENTS: E-mail: info@sherex.com www.sherex.com Phone: 866-474-3739 Fax: 716-875-0358		
NEXT ASSY	USED ON				
APPLICATION		DO NOT SCALE DRAWING			



TITLE:
LARGE FLANGE ROUND BODY

SIZE DWG. NO.
A RHS2-610-5.5

REV
A

SCALE: 3:1 WEIGHT:

SHEET 1 OF 1