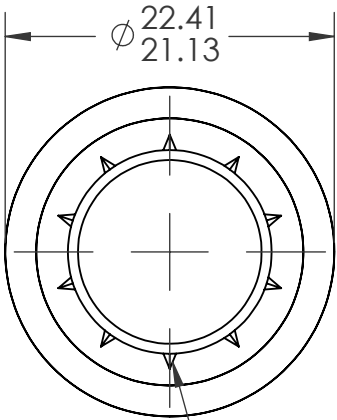
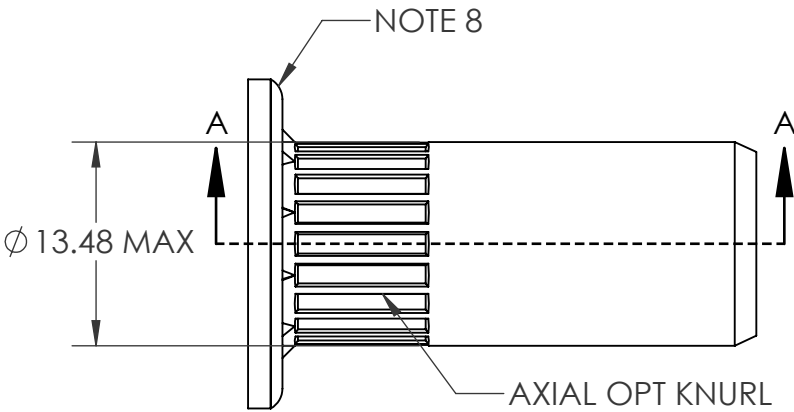
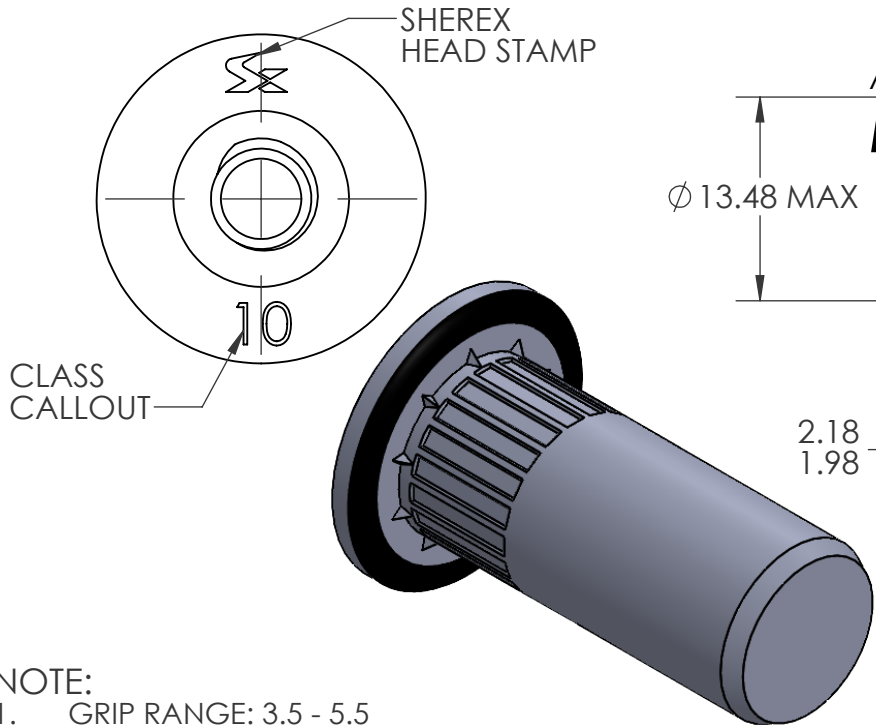
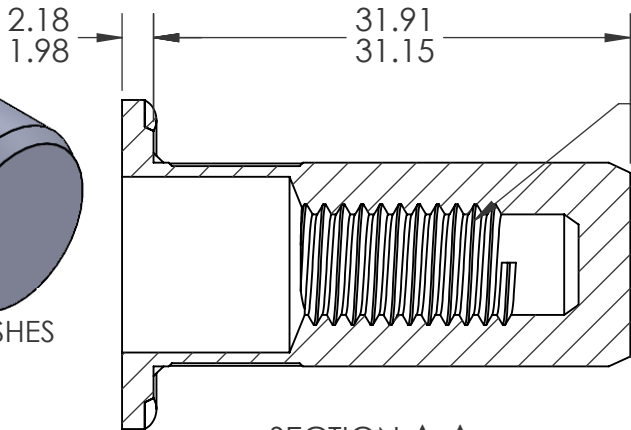


REVISIONS				
REV.	DESCRIPTION	DATE	ECN	INITIALS
A	INITIAL RELEASE	9/24/25	4708	JLC



- NOTE:
- GRIP RANGE: 3.5 - 5.5
 - HOLE SIZE: 13.50 +0.15/-0.00 AFTER ALL APPLIED FINISHES
 - INSTALLED LENGTH: 24.50 MAX
 - INSTALLED THREAD DEPTH: 20.36 REF.
 - LUBRICATION: NONE
 - INSTALLATION TOOL: FLEX 5 SPIN PULL
 - THREAD MEETS CLASS 10 PROOF LOAD PER ISO 898-2: 38.1kN
 - DEPOSIT PLASTISOL ALONG OUTER GROOVE OF THE HEAD



(10) HS WEDGES

M8X1.25 6H
PER ASME B1.13M
MINOR DIA.: 6.65 - 6.91

SECTION A-A

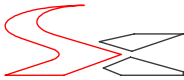
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		UNLESS OTHERWISE SPECIFIED:		NAME	DATE
		DIMENSIONS ARE IN MILLIMETERS TOLERANCES: ANGULAR: MACH ± 1 BEND ±1 ONE PLACE DECIMAL ±0.3 TWO PLACE DECIMAL ±0.08	DRAWN	JLC	5/27/25
			CHECKED		
		INTERPRET GEOMETRIC TOLERANCING PER: ASME Y14.5M-1994	ENG APPR.	JVK	5/27/25
			MFG APPR.		
		MATERIAL	Q.A.		
		10B21 STEEL	COMMENTS:		
			E-mail: info@sherex.com		
			www.sherex.com		
			Phone: 866-474-3739		
			Fax: 716-875-0358		
		FINISH			
NEXT ASSY	USED ON	ZINC PLATE CLEAR TRIVALENT CHROMATE PER SFS-01-001, SC1			
APPLICATION		DO NOT SCALE DRAWING			



TITLE:

LARGE FLANGE ROUND BODY

SIZE DWG. NO. REV

A RHS2-8125-5.5BS A

SCALE: 2:1 WEIGHT: SHEET 1 OF 1